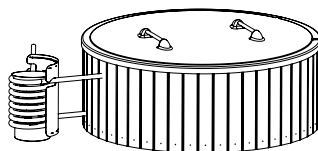
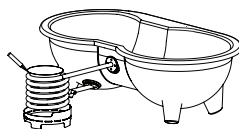
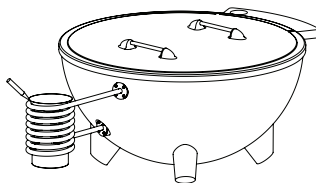




Weltevreë[®] DUTHTUB ORIGINAL, LOVESEAT & WOOD



PRODUCT MANUAL

DUTCHTUB ORIGINAL, LOVESEAT & WOOD

by Floris Schoonderbeek

BOUNDLESS BATHING

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01. GENERAL

We want to congratulate you on your purchase of a Dutchtub. In this manual we describe how to use the Dutchtub, give you tips for an enjoyable “tubbing” experience and provide maintenance advice for a long lifetime of your Dutchtub.

The Dutchtub is an award winning design that uses wood fire and natural circulation to heat the water. The tub is constructed of high quality and sustainable materials, making it possible to use the lightweight and sturdy Dutchtub anytime, anywhere.

Contact details

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Information

-  - facebook.com/weltevree
-  - twitter.com/weltevree
-  - instagram.com/weltevree
-  - pinterest.com/weltevreeshop

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02. SAFETY INSTRUCTIONS



The Dutchtub has the same dangers as a pool or barbecue together. A tub full of water can be dangerous with children and the fire is hot so caution must be taken whenever children are using the Dutchtub. The heating spiral doesn't get red hot: it cools itself because of the water circulation, however both the flames and the pipe can get to temperatures that will scald or burn.

The fire

The Dutchtub is heated by fire, be aware of the dangers of an open fire.

Water

- Make sure the spiral always is completely filled with water before you make a fire in the spiral. You must also make sure you extinguish the fire before you empty the Dutchtub, otherwise you could damage the spiral.

Never dry-heat the spiral!

- Empty the Dutchtub after every use.

This is due to the risk of bacterial growth and/or the risk of freezing in the winter. Not emptying your Dutchtub? Leave the rubber cap in the lowest hole and open the turbo valve to drain only the spiral, so there won't be any water left in the spiral which can freeze.

Temperature

The temperature of the water in the Dutchtub is self-monitored. It should not be higher than 38°C/100°F. There is no temperature warning or monitors. See page 12 for further explanation of temperature regulation.

Location

- Think about both the direction of the wind (i.e. smoke) and the emptying of the water before you fill the tub (emptying straight from the Dutchtub (fast empty) or through a hose (slow empty)) considering the large amount of water that will be discharged (650 L/171 gal)
- By using wood with the appropriate certificates, you are ensured that the Dutchtub will be used ecologically, thus not harming the environment by bathing in the Dutchtub.

Moving

When you move the Dutchtub with a trailer, first take out the fire basket from the spiral. It could fall out while driving.

Spiral

Do not use the spiral to get into the tub. Do not stand on it.

Move

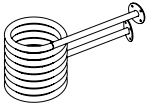
Only move the Dutchtub when it's empty. Don't lift the Dutchtub on the spiral.

Windy location

Make sure when you Dutchtub is not in use that the cover can't be blown away by the wind.

03. SUPPLIED PARTS

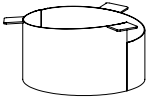
Spiral



Function

Heats the water.

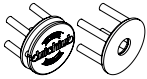
Firebasket



Function

Keeps the wood within the firing system.

Flange + bolts



Function

Flange in front of the hole where the heated water flows in and out.

Cap / Valve plug



Function

Closing cap / Hose connection.

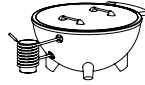
Wok



Function

To keep the heat of the fire within the spiral. Can be used to cook food on.

Dutchtub Original



Including

X

X

X

X

X

Dutchtub Loveseat



Including

X

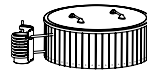
not necessary

X

X

X

Dutchtub Wood



Including

X

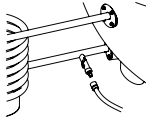
X

X

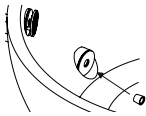
not necessary

X

Turbo valve



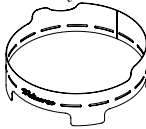
Rubber cap



Cover



Firetray



Fireshield



Function

Can be used to accelerate the heating process, in combination with the rubber cap. (See page 10)

Function

Used as a stop when using the turbo and as a stop for the water in the beverage cooler. (Dutchtub original only)

Function

Keeps the warmth in the tub during the heating process. Protects the tub against dirt.

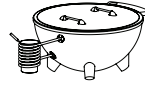
Function

Serves as fire basket for the wood under the spiral for the Dutchtub Loveseat.

Function

Protects against the direct heat of the fire and keeps the heat within the spiral.

Dutchtub Original



Including

X

X

X

Dutchtub Loveseat



Including

X

X

Optional
(see page 16)

X

Dutchtub Wood



Including

X

X

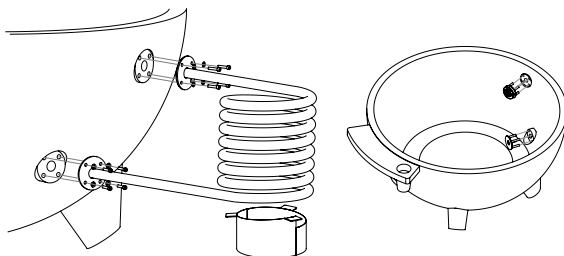
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X

04. SPIRAL ASSEMBLY

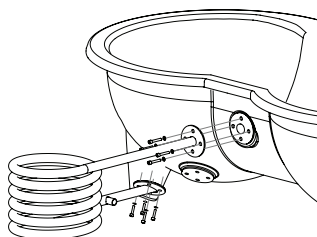
Assembly of the spiral, flanges and firebasket of the Dutchtub Original.

- 1 Place the spiral on the Dutchtub at the indicated places
- 2 Assemble the anges with 8 stainless steel m8 bolts
- 3 Coat the ends of the bolts with the supplied copper paste voor possible maintenance purposes
- 4 Clockwise rotate the fire basket in the spiral



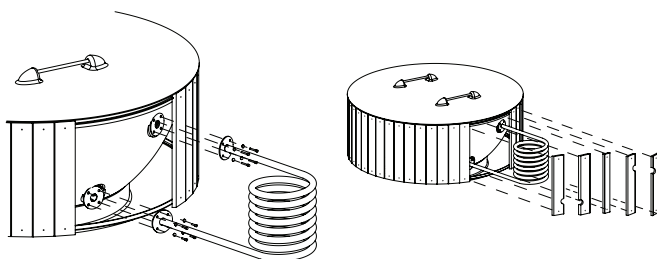
Assembly of the spiral and flanges of the Dutchtub Loveseat.

- 1 Place the spiral on the Dutchtub at the indicated places
- 2 Assemble the anges with 8 stainless steel m8 bolts
- 3 Coat the ends of the bolts with the supplied copper paste voor possible maintenance purposes



Assembly of the spiral, flanges, firebasket and boards of the Dutchtub Wood.

- 1 Place the spiral on the Dutchtub at the indicated places
- 2 Assemble the anges with 8 stainless steel m8 bolts
- 3 Coat the ends of the bolts with the supplied copper paste voor possible maintenance purposes
- 4 Clockwise rotate the fire basket in the spiral
- 5 Assemble the boards as indicated



05. PLACEMENT

Placing

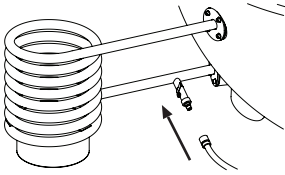
- Use a firm, at least 1275 kg/153 gal (Dutch tub 75 kg/9 gal, water 600 kg/158 gal, 4 persons \pm 400 kg/48 gal) load-bearing surface. Keep in mind that the surface could possibly melt. Hot water flowing over the edge can for example melt snow; this could make the tub fall over.
- Make sure the Dutch tub is leveled.
- When placing the Dutch tub consider the direction of the wind, make sure the spiral does not stand in the direction of the wind.
- Never use the Dutch tub indoors.
- Never use the Dutch tub under a shed .
- A Dutch tub filled with water should not be moved!



Attention!

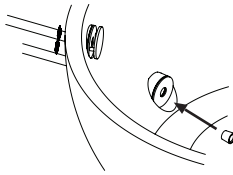
Cover can be blown off when it's windy outside.

06. USAGE / FILLING (WITH TURBO)

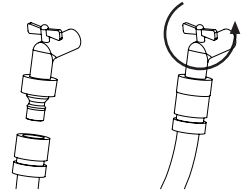


**Filling with turbo
(filling and heating
simultaneously):**

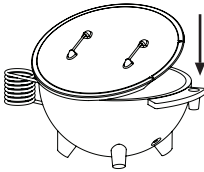
1 Connect the hose to the turbo valve and keep the turbo valve open.



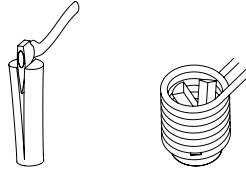
2 Put the rubber cap in the bottom hole of the spiral on the inside of the tub (press firmly)



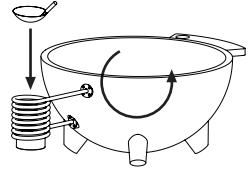
3 Open the tap



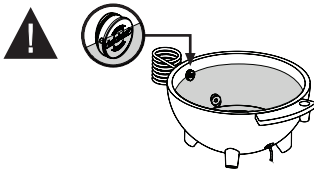
4 Put the cover on the tub



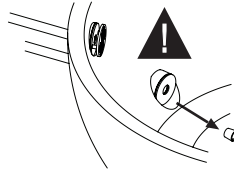
5 Chop the wood into small pieces & make a fire in the spiral



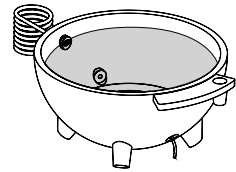
6 Place the wok on the fire to keep the heat in the spiral & frequently stir the hot and cold water so that the warm upper layer and the cold lower layer mix



7 Turn off the tap when the water has just passed the top of the flange

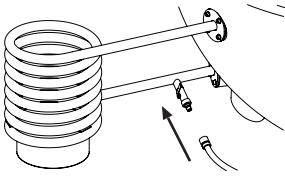


8 Remove the rubber cap from the spiral so the circulation will start working. Not doing this can damage your coil. Optionally disconnect the hose and make sure the fire burns well.



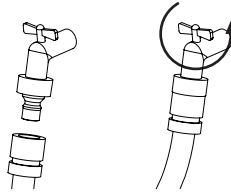
9 Once the water is 38°C/100°F you can take off the cover and enjoy! (Do not add too much wood to the fire anymore, otherwise the tub will get too hot)

06. USAGE / FILLING (WITHOUT TURBO)

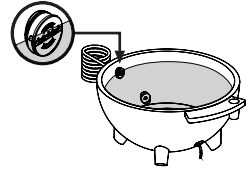


**Filling without turbo
(first filling, then heating):**

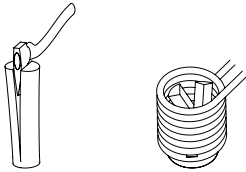
1 Connect the hose to the turbo valve



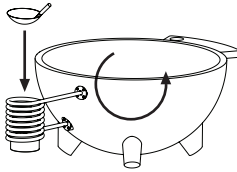
2 Open the tap



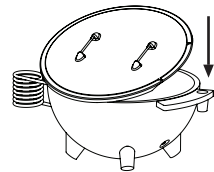
3 Turn off the tap when the water has just passed the top of the flange



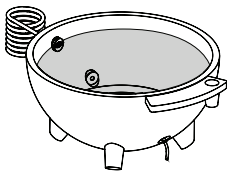
4 Chop the wood into small pieces & make a fire in the spiral



5 Place the wok on the fire to keep the heat in the spiral & frequently stir the hot and cold water so that the warm upper layer and the cold lower layer mix



6 Put the cover on the tub



7 Once the water is 38°C/100°F you can take of the cover and enjoy! (Do not add too much wood to the fire anymore, otherwise the tub will get to hot)



Attention!

When you start filling the Dutchtub and the spiral is being filled with water, the Dutchtub may temporarily tilt up. Provide counterweight by pushing on the table until the tub is filled with enough water for the right balance.



Attention!

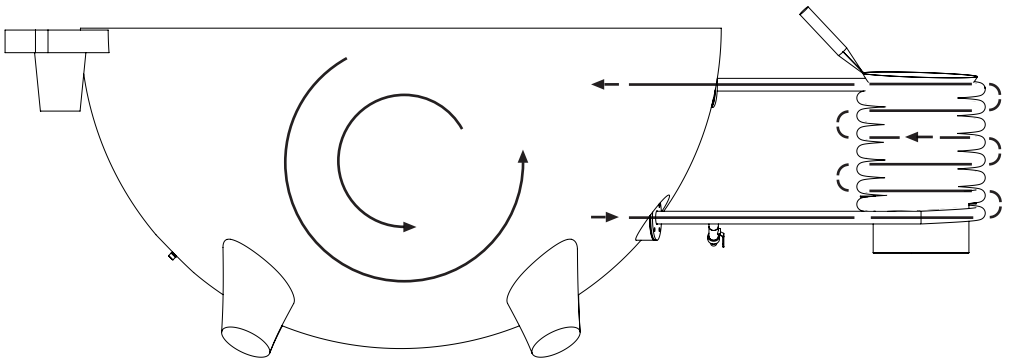
The time & energy needed for heating the Dutchtub depends on the temperature of the water, the outside air temperature, the quality of the firewood and your ability to make a proper fire.

06. USAGE / HOW IT WORKS

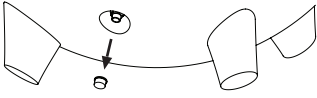
How

The fire in the fire basket heats the water within the spiral. The hot water will rise and flow into the tub, letting the colder water under pressure at the bottom of the tub flow into the spiral and thus creating a natural circulation.

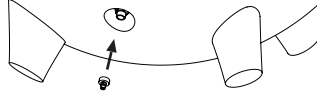
This way the wood fire heats the water in the Dutchtub and keeps it warm as long as you like.



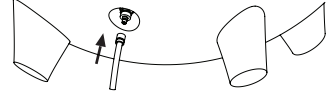
06. USAGE / EMPTYING



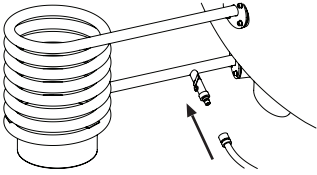
1 Unscrew the cap at the bottom of the Dutchtub. (Be aware that when using this option, 600 liters/158 gal of water will flow out of the Dutchtub in a short amount of time)



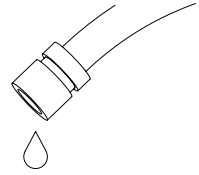
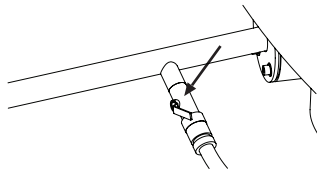
2 If you want to direct the draining of the water at another place, proceed as follows:



Through the valve plug: (lowest point of the Dutchtub): Place the valve plug in the bottom hole of the tub and connect the hose



Through the turbo valve: Connect the hose to the turbo valve again and open the valve



3 Place the end of the hose in the desired location, for example in the garden to water the plants or above a drain

07. MAINTENANCE

The tub can be cleaned with a cloth and a mild detergent such as:

- Simple Green
- Household cleaner
- Garden furniture cleaner for polyester
(can be purchased at garden centers or DIY stores)
- Other cleaning products specifically for polyester schoon
(can be purchased at nautical stores)



When cleaning, do not use:

- A scrubbing sponge
- Aggressive or abrasive cloth or compounds

The Gel coat surface can be brought back to life with specific buffing compounds and buffing bonnets. Scratches can also be resurfaced with the proper tools and experience. Please contact us for recommendations. The Dutchtub can also easily be repaired by any local fiberglass boat restoration professional should it encounter larger holes or damage.

The Dutchtub is resistant to salts dissolved in water, soap, hydrogen peroxide, and very small amounts of chlorine. Though using chemicals in a wood-fired outdoor pool is not our way of enjoying the Dutchtub. Water with no chemicals can be re-used for, for example watering the plants.

We recommend emptying the tub after every use and to flush the spiral with clean water.

08.TIPS & TRICKS

The water in the tub does not become warm enough

- Use more smaller pieces of wood, creates more flames
- Stir the water well during the heating
- Keep the cover on the tub while heating the water

Filling the tub takes a very long time

- Make sure there is no knot or kink in the hose
- The distance between the tap and the tub is too long
- The tap is not fully opened
- The local water pressure can be very low
(for example high in the mountains)

What to do if the water gets to hot?

- Do not add wood to the fire anymore
- Remove the wok from the spiral
- If necessary, add cold water through the hose

The fire in the spiral does not burn properly

- Use well-seasoned wood
- Make sure oxygen/air flow is reaching the fire
- Use smaller pieces of wood

More FAQ via our website: weltevree.nl

9. ACCESSORIES

Ashtray



Function

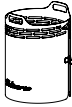
Keeps the area clean during use.

Material: Stainless steel
Dimensions: 45 x 45 x 12 cm
 17.7 x 17.7 x 4.7 inch
Weight: 2 kg / 4.4 lbs

Usage:

Place the Ashtray under the spiral before making a fire

Windscreen



Function

Protects the fire during use, which makes the fire burn more efficiently.

Material: Stainless steel
Dimensions:
 39 x 39 x 47.5 cm
 15.4 x 15.4 x 18.7 inch
Weight: 3 kg / 6.6 lbs

Usage:

1. Slide the windscreen on the spiral (Make sure that the pipes of the spiral fall between the slots)
2. Click the clips

Dutchtub Love-seat cover



Function

The Dutchtub Loveseat cover keeps the warmth in the tub during the heating process. Protects the tub against dirt.

Material: Glass Fibre Polyester
Size: 185 x 100 cm / 72.8 x 39.4 inch
Weight: 7 kg / 15.4 lbs

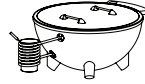
Wintercover



The Winter Cover is an extra-insulated cover and ensures a faster heating of the water in cold temperatures. Recommended for areas with temperature of 5 degrees or less.

Material: Glass Fibre Polyester
Size: 180 cm Ø / 70.9 inch Ø
Weight: 9 kg / 19.8 lbs

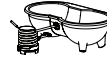
Dutchtub Original



Available

X

Dutchtub Loveseat



Available

X

Dutchtub Wood



Available

X

X

X

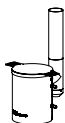
X

X

X

X

Chimney



Function

Guides the smoke upwards during use and heats efficiently.

Material: Stainless steel

Dimensions: 72 x 39 x 154 cm

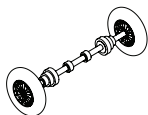
18.7 x 15.4 x 60.6 inch

Weight: 5 kg / 11 lbs

Usage:

1. Slide the heater on the spiral
2. Make sure that the pipes of the spiral fall between the slots
3. Click the clips
4. Provide counterweight during the filling by pushing on the table
5. Place the cover on the stove during the heating

Handtrailer



Function

To easily move the Dutchtub with only 1 person.

Material: Anodized aluminum and rubber tires

Dimensions: 122 x 44 cm

48 x 17.3 inch

Weight: 5 kg / 11 lbs

Usage:

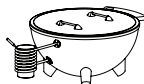
1. Push the handtrailer under the 2 feet on the side of the spiral.
2. Lift the Dutchtub and move it to the desired location by pulling the table

Dutchtub Wood Table

Function

For serving your drinks or having your wood stock nearby.

Dutchtub Original



Available

X

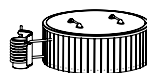
Dutchtub Loveseat



Available

X

Dutchtub Wood



Available

X

X

Purchase accessories

You can purchase your accessories via your local dealer or via www.weltevreeshop.nl

10. TECHNICAL SPECIFICATIONS

Dutchtub Original

Dimensions

Height 84 cm / 33 inch
Width 170 cm / 67 inch
Length 260 cm / 102 inch
Leg distance 80 cm / 32 inch

Weight

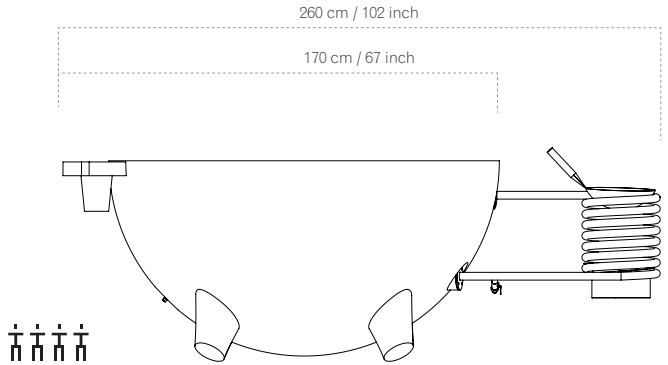
75 kg / 165 lbs.

Capacity

600 liter / 158 gallon - suitable for 4 persons

Material

Glass Fibre Polyester
Stainless Steel 316



Dutchtub Loveseat

Dimensions

Height 59 cm / 23 inch
Width 100 cm / 39.5 inch
Length 185 cm / 73 inch
Leg distance 50 - 120 cm / 20 - 47 inch

Weight

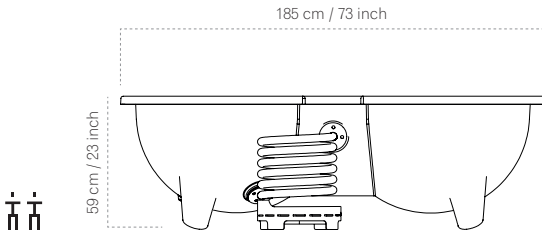
40 kg / 88 lbs.

Capacity

350 liter / 92 gallons –
suitable for 2 persons

Material

Glass Fibre Polyester
Stainless Steel 316



Dutchtub Wood

Dimensions

Height: 72 cm/32 inch
Width: 234 cm/92 inch
Length: 170 cm/67 inch
Diameter support base: 110cm/43,3 inch

Weight

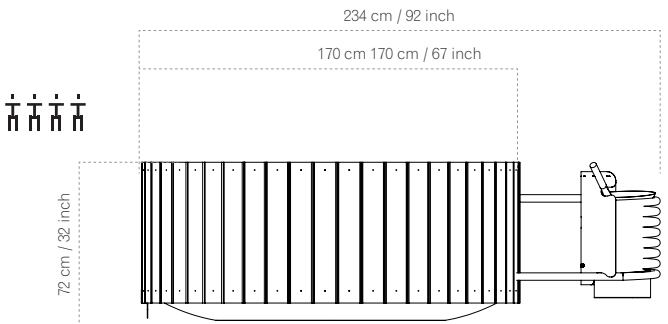
85 kg/187 lbs.

Capacity

600 liter/158 gallon –
suitable for 4 persons

Material

Glass Fibre polyester (RAL 7003)
Stainless steel 316
Plato® wood



11. WARRANTY

Thank you for your purchase.

Weltevree delivers quality.

If you encounter something wrong with your product that is caused by a manufacturer's defect, we have a standard 2-year warranty.

Part	Warranty period	Conditions	Warranty
Polyester Tub -----	2 years -----	The customer may not make a claim under the warranty in case of defect and/or damage to the product resulting from: a. the product warranty is not activated; b. normal wear and tear; c. misuse; d. improper maintenance; e. modifications or repairs by the customer or by third parties unprofessional; f. damage caused by fire, lightning, floods, natural disasters and explosions; g. damage resulting from any government regulation regarding the nature or quality of the materials used.	You have to register your warranty online via our website: www.weltevree.nl/warranty <u>Read our General Conditions at:</u> www.weltevree.nl
Spiral -----	2 years -----		
Flange -----	1 year -----		
Cover -----	1 year -----		
Accessories -----	1 year -----		

Weltevree[®]
products
& experience